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Main Axle Drive Axle Assy. Primary Drive Assy. Cylinder Head Warp Service Limit: .0021 (0.05 mm) 7. Page 40 Piston Ring Installed Gap 2. Position piston ring $1/2^2$ (1.3 cm) from the top of the Polaris recommends using only a rigid hone or arbor cylinder using the piston to push it squarely into honing machine which has the capability of place.

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